

Instructions for use & technical data

Copran Group (CopraClassic HS)



Technical data

- Manufacturer:** Whitepeaks Dental Solutions GmbH & Co. KG
Langeheide 9 - 45239 Essen – Germany
- Product/ Product type:** Presintered zirconium dioxide blanks for the production of individual dental restorations
- Product form:** Discs and blocks of different sizes, partly with holder/ frame
- Material type:** ZrO₂ (yttrium oxide-stabilized, tetragonal Zirconium dioxide) / Ceramic type 2, class 5 medical device class IIa
- Circle of users:** Instructed users who produce individual dental restorations

Indication/ intended use:

Crowns, bridges up to 16 units with max. 2 pontics between 2 crowns in the posterior region, with max. 4 pontics between 2 crowns in the anterior region, veneers, inlays, onlays, primary telescopes, bar constructions

From CopraClassic materials full anatomic restorations as well as copings and pontics are manufactured, that can be layered with porcelain after sintering.

The wall thickness must not be less than 0.5mm for anterior teeth and 0.6mm for posterior teeth. The connection between two interconnected anterior crowns must not be less than 8 square millimetres. The connection between an anterior crown and a bridge element, two interconnected posterior crowns or two anterior bridge elements must not be less than 10 square millimetres. The connection between a posterior crown and a pontic or two posterior pontics must not be less than 13 square millimetres. The cross-section of a bar construction must not be less than 15 square millimetres, extension bars are not indicated. These specifications always refer to the dimensions after the final sintering process.

Contraindication

Do not use in case of proven hypersensitivity against one or several contents.
Do not use in case of insufficient space.

Veneer ceramics

All ZrO₂ ceramics

Material properties / technical data (standard after final sintering)

	CopraClassic HS
ZrO ₂ :	Balance
Y ₂ O ₃ :	≈ 5,4 %
Al ₂ O ₃ :	≈ 0,25 %
Fe ₂ O ₃ :	0 – 0,005 %
ER ₃ O ₃ :	0 %
CO ₃ O ₄ :	0 %
Other Oxides:	0 – 0,045 %
Density g/cm ³ :	≥ 6,05
Flexural strength:	≈ 1100 MPa
Coefficient of thermal expansion (25°C-500°C):	10,5 +/- 0,5 x 10 ⁻⁶ /

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Instructions for use

The desired restoration is milled from the selected blank. The enlargement or shrinkage factor is indicated on the blank, depending on the milling system used. The unsintered restorations may still be worked out. To achieve a perfect surface and maximum translucency, we recommend cleaning the restoration in the "White-Sonic" ultrasonic cleaning device and distilled water. Please use only our recommended ultrasonic cleaning device. Equipment from other companies could be too "strong" and damage the restoration. Swivel the restoration with plastic tweezers in the distilled water of the ultrasound device for 5 to 10 seconds until no "dust cloud" separates from the restoration. Remove excess water from the restoration by blowing off with oil-free air or by dry-dabbing with cellulose or cotton swabs. Dry the restoration under an infrared lamp or using an oven. Make sure it is completely dry. Make sure, that the water never reaches boiling temperature during the drying process, as that could cause cracks.

If colouring is desired, this can be done with the corresponding liquids from the Copra Classic Color Group. Please also refer to the instructions for use.

The finished, completely dry restoration, can be sintered now.

Sintering

To achieve maximum translucency of the material, please do not use a speed program.

	Normal Program	Slow Program	Translucency Program	Speed Program
Heating rate	10° per minute to 950°C	5°C per minute to 950°C	5°C per minute to 950°C	50°C per minute to 1100°C
Holding time	none	none	none	none
Heating rate	6°C per minute to 1500°C	2°C per minute to 1500°C	2°C per minute to final temperature	20°C per minute to 1500°C
Holding Time	at final temperature 90 minutes	at final temperature 120 minutes	at final temperature 120 minutes	at final temperature 30 minutes
Final temperature	1500°C	1500°C	1500°C - 1630°C	1500°C
Cooling	unregulated in the closed furnace	unregulated in the closed furnace	unregulated in the closed furnace	unregulated in the closed furnace

Post-processing

After final sintering, the restoration is adapted to the working model using a wet grinding process with diamond-coated grinding media, if necessary. Sintered diamonds, corundum stones or carbide cutters must not be used. Overheating must be avoided.

Firing the ceramic

All commercially available layering ceramics for zirconium dioxide frameworks can be used. Please observe the working instructions of the respective ceramic manufacturer. In principle, we recommend that the surfaces machined after sintering are completely covered with ceramic.

Firing and cooling according to the firing table of the manufacturer of the layering ceramic material used.

Safety instructions:

Warning: Dust from CopraClassic zirconia blanks can lead to skin/ eye irritation and damage the lung. Always wear a facemask (filter class FFP2), protective gloves and goggles while processing CopraClassic zirconia blanks. Turn on the extraction system at all times. Avoid contact with mucous membranes.

Storage

Dry Storage. Protect from moisture / humidity.

Disposal

See safety data sheet.

Explanation of the markings on the packaging



Symbol for „item number“



Symbol for „LOT number“



Confirmation: The product complies with the applicable European directives.



Symbol for „number of products in package“



Symbol for „follow the instructions for use“

Rx only

Symbol for "Caution: US Federal law restricts this device to sale by or on the order of a licensed physician or a dentist."